

Final Pack and Getting it to the Customer



SRI LANKA EXPORT DEVELOPMENT BOARD



National Aquaculture Development Authority of Sri Lanka இ ලංකා ජාතික ජලජීවි වගා සංවර්ධන අධිකාර්ය இலங்கை தேசிய நீர் உயிரினவளர்ப்பு அபிவிருத்தி அதிகார சபை





THE SHIPPING PROCESS



Shipping Process

- We have reviewed a number of key factors involved in successful transport of fish
- These need to be incorporated in a protocol to be successful
- The key steps are:
 - 1. Sourcing quality fish
 - 2. Conditioning fish
 - 3. Pre-packing
 - 4. Final packing



Conditioning Fish for Transport

- This has been covered in Quarantine Section but will be revised here again
- Conditioning of fish for transport is very important in reducing losses.
- In most cases harvested ornamental fish are brought in from ponds and placed into a holding facility, where they are often held for several days prior to shipping
- Conditioning consist of the following 3 steps:
 - Prophylactic Treatment
 - Starvation / purging
 - Pre-packing



Packing Water

- Having good packing water is vital to successful shipping of fish
- Should be a known and stable environment that reduces harmful toxic metabolic products
 - o Carbon dioxide
 - o Ammonia
 - o Faeces, mucous etc
- Many operators also have "secret formulas" of various salts that are added to the transport water. In general, the addition of salts assist fish in maintaining their osmotic balance and may aid in preventing infection from injuries incurred during transit.
- Careful preparation and quality control will help in reducing problems
- formulas for packing







Packing Water – Salt and Chemicals

- Salt (Sodium chloride) has long been used for packing fish
- It acts as a disinfecting agent
- Also helps fish to cope with stress and osmoregulation (maintain water/salt balance)
- Generally used at 0.1 to 3 ppt or grams per litre
- Various other 'salts added







Packing Water - Antibioitcs

- Should avoid using Antibiotics in transport water
- Our industry is being heavily criticised over this
- Lead to antibiotic resistance zoonosis and could spread to humans
- If you have to use an antibiotic there is a problem with the fish
- If you do use Antibiotics what bacteria are you trying to prevent/kill?
 - They don't kill all bacteria so it doesn't guarantee you will not get bacterial problems
- Common used:
 - Tetracycline 7 12ppm
 - Doxycycline ¹/₂ teaspoon in 200 litres



Packing Water - Ammonia Remover

- Zeolite has traditionally been used at the rate of 20 grams per litre of packing water (around 1 tablespoon)
- Activated carbon also added at same rate but does not remove ammonia – is good for absorbing cloudiness
- Amquel or similar ammonia binding products used 1 to 3 grams per litre of packing water





Packing Water - PVP

- PVP (Poly Vinyl Propanol) is basically man-made Aloe Vera
- PVP can be added to water to help prevent / reduce damage to skin and gills
- Acts as a bandaid and covers any injuries to skin and prevents infection as well as reducing inflammation
- Use at xx per litre of packing water
- Alternative is Indian Almond leaf





Packing Water - Anaesthetics

- Always use with caution... if not used properly can kill fish
- Remember dissolved CO2 from fish with have a narcotic affect on fish as well
 - MS222 20 50mg/L
 - o Benzocaine 20 mg/L
 - Phenoxyethanol 2 ml per litre
 - Clove oil / Euegenol narrow safety margin and difficult to get a set dose
 - Can use Aqui-S which is better
 - Phenoxyethanol 2mls into 900 ml of water into fish bag
- Large fish may be better anesthetised prior to catching and bagging



Packing Water - Anaesthetics

- Not as popular as used to be:
 - o Costs
 - Action of anaesthetics vary depending on water quality, species and size of fish - this means it is complicated to use
 - Incorrect dose or use can easily result in an overdose and increased shipment mortality





Water Quality for Packing Fish

Fish Type	рН	GH in ppm	KH	TDS / conductivit y	Temp
Goldfish and Coldwater species	7.0 – 7.5	150	60	1000 - 1400 μs	15-18 ^o C (59 – 65 ^o F)
Miscellaneo us species	6.9 – 7.2	80	60	1000 - 1400 μs	22 – 23 ^o C (71 – 73 ^o F)
Tetras and Discus	6.5 – 7.0	50 - 100	40	800 – 1,000	24 -26 ⁰ C (75 – 79 ⁰ F)
Livebearers, Brackish and Rift Lake Cichlids	7.0 – 7.5	250 - 300	120	Approximate ly 2400 μs	22 – 23 ^o C (71 – 73 ^o F)



Packing Water - Bacteristatics

- Not an antibiotic but will slow/prevent bacterial growth
- Acrflavine 5 to 10 ppm
- Methylene Blue 1 to 3 ppm
- Both also have advantage that they darken the water which helps reduce stress





Packing Water - Buffers

- Due to dissolved Carbon Dioxide from fish pH of bag water will drop
- pH can go as low as 5.0
- Massive stress on fish, particularly when unbagging on receiving side
- Maintaining alkalinity of water can help but buffers will hold pH more stable
- However, need to allow for some drop in pH to reduce toxicity of ammonia
- Several commercial buffers have been used e.g. 'Tris Buffer'





Packing Water Recipes

- The following slides are packing water recipes I have worked with
- Based on Potable water source with a pH of around 7.0, GH 100, KH 80ppm
- The recipes may need to be modified depending on the source water – you need to experiment and develop your own formula





Buffer Recipes

- Buffer for pH 6.6
 - o 500grams Disodium phosphate anhydrous
 - o 800grams Mono sodium phosphate
- Buffer for pH 7.0
 - 500 grams Disodium phosphate anhydrous
 - o 300 grams Mono Sodium phosphate
 - o 1/2 teaspoon Methylene blue
- Buffer for 7.2
 - 500 grams Disodium phosphate anhydrous
 - 280 grams Mono Sodium phosphate
- Buffer for 7.5
 - 500gm Disodium phosphate anhydrous
 - 250 grams Mono sodium phosphate



Packing Water – Livebearer / Brackish Water

- Suitable for Livebearers, most brackishwater species, African Rift lank
 Cichlids
- Target Parameters:
- pH 7.2-7.5
- Conductivity 2200-2800µs
- GH 300ppm
- KH 120ppm
- For 200 litres:
 - \circ 1/2 cup coarse salt
 - 1 cup Epsom salts
 - Bicarb soda 3 tablespoons
 - Chlormon ¹/₂ cup or 200 gram Amquel (1 gram powder per litre)
 - 2 Tablespoons pH 7.5 Buffer







Packing Water – Neutral

- Suitable for most Barbs, Gourmais, Catfish, Rasboras species that do most under neutral conditions
- Target Parameters:
- pH 6.9-7.2
- Conductivity 1000-1400µs
- GH 150ppm
- KH 60ppm
- For 200 litres:
 - o 1/4 cup coarse salt
 - 4 tablespoons Epsom salts
 - Bicarb soda 3 teaspoons
 - Chlormon ¹/₂ cup or 200 gram Amquel (1 gram powder per litre)
 - 2 Tablespoons pH 7.0 Buffer







Packing Water – Soft Acid

- Suitable for Discus, Tetras
- Target Parameters:
- pH 6.5-6.7
- Conductivity 1000-1400μs
- GH 80ppm
- KH 30ppm
- For 200 litres:
 - 3 tablespoons coarse salt
 - 2 tablespoons Epsom salts
 - Bicarb soda 1 teaspoons
 - Chlormon ¹/₂ cup or 200 gram Amquel (1 gram powder per litre)
 - Peat Extract 1/8 cup
 - o 2 Tablespoons pH 6.6 buffer







Packing Water – Coldwater

- Suitable for Goldfish and Koi
- Target Parameters:
- pH 7.0 7.5
- Conductivity 1000-1400μs
- GH 150ppm
- KH 60ppm
- For 200 litres:
 - o 1/4 cup coarse salt
 - o 1/4 cup Epsom salts
 - o Bicarb soda 3 teaspoons
 - Chlormon ¹/₂ cup or 200 gram Amquel (1 gram powder per litre)
 - 2 Tablespoons of pH 7.2 Buffer





Pre-Packing

- Once fish are sufficiently purged they can be caught and pre-packed into bags
- Important stage that Acclimates fish to packing conditions
- Allows 'weak' or stressed fish to be identified and removed from consignments
- Allows a final quality check before packing
- Count into bag lots and prepare shipment
 - $\circ~$ Good time to check numbers of fish etc
 - Is everything ordered available to go?
 - Prepare packing documents etc with correct numbers of fish
- Packed with prepared packing water























Pre-Packing

- Pre-packed bags of fish must be kept in a cool dark area to acclimate
- Ideally cool down in an air-conditioned room to desired temperature
- Bags of fish normally put into coolroom and chilled to 22-23°C (72 – 74°F) for Tropicals and 15-18°C (59 – 65°F) for coldwater species to acclimate them to packing conditions – minimum of 4 to 6 hours (many do this overnight)

TRAINING AND CONSULTING SERVICES FOR THE ORNAMENTAL FISH INDUSTRY

Pre-Packing







Final Pack

- Once the fish have finished the pre-packing process they are ready for final packing
- Fish that show signs of sickness or stress should not be shipped
- Remember if it looks suspect at your facility – it will only get worse during transport





Final Pack

- Ensure you pack with the correct amount of water
 - Not enough = problems
 - \circ Too much = higher landed cost
- Pack the fish in boxes
 - Ensure they are properly marked many exporters list the contents of box on outside for easy reference
 - Don't squash the boxes in too tight bags expand during the flight and if too tightly packed may burst or leak
 - Ensure the box is full
- Bags can be put in standing up or laying down
 - Laying down gives better surface area for gas exchange



















Final Pack





GETTING IT TO THE CUSTOMER



Transporting and Transferring

- The air transport of ornamental fish is governed worldwide by the International Air Transport Association (IATA).
- Fish to be transported by air must be packed to IATA standards, and meet packaging requirements of the airline to be used
- Generally requires compliance with the standards associated with acceptable type and total weight of the expanded polystyrene (EPS) box, types of plastic bags and method of tying.







Labelling Requirements

- Labelling must also meet IATA and airline requirements, and the following must be included on each box:
 - Consignment note must be filled out legibly
 - $_{\odot}$ 'This end up' stickers
 - Boxes must be marked as 'Live Fish'
 - 'Handle with Care' stickers
 - Customer contact details
 - Number of boxes in consignment
- Similar labelling is required for road transport.





Paperwork and Documents

- Always consult with the receiver as to what paperwork they require – if you are not sure ask for examples to be sent
 - A shipment can be destroyed or sent back if the paperwork is not correct
- Airway bill
- HEALTH CERTIFICATE- you may need to be registered by your veterinary authority to organise this
 - If these are required contact your veterinarian authority in plenty of time to organise this
- Fish may also have to be inspected prior to packing to get this







MARKET







% of Total Exports of Ornamental Fish for Major Exporters for 2015





Ornamental Fish Export Trends

Value of Ornamental Fish Exports \$USD





The Challenges

- Ornamental fish industry faces challenges from many different areas:
 - Changing retail landscape, market trends and increased competition from other hobbies and pastimes
 - o Sustainability
 - Invasive species, GMO and environmental issues
 - o Animal welfare
 - Biosecurity Disease, Health Status and Biosecurity
- These challenges come from government (legislation changes), also advocacy groups (environmental & animal rights group







SUSTAINABILITY



Sustainability

- Sustainability seems to be the buzz word in many sectors and markets around the worldbut what does it mean and how does it apply to our industry?
- Our industry impacts the environment and consumes a variety of resources
 - Sustainable harvesting & collection
 - Farming practices (land use, water use)
 - \circ Invasive species
 - Electricity and fossil fuels for operating and manufacturing accessories
 - Manufacturing frozen and artificial feeds (all using natural ingredients
- Air freight and plastic based packaging used for transport adds to carbon footprint



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Smarter

and Cleaner



Sustainability

- Do we really harm the environment
- What are the benefits of our trade
- Do we need to improve Best Practices?





Invasive Alien Specie

- Invasive Alien Species could also affect trade in our industry.
- Invasive Alien Species (IAS) = non native species that can/could establish a breeding population and impacts the local waterways
- Some 400 species of ornamental fish could become invasive in different countries
 - o Fish
 - o Plants
 - o invertebrates





Northern Snakehead, Channa argus



Aliases: Unknown



Alien Invasive Species

- Many countries are addressing this through restricting species that can be imported
- Positive or white lists that can be imported/traded
- Noxious/banned or black lists that can't be imported/traded
 - Spain recently listed Koi Carp as noxious
- We need to be aware of this, respect local lavavoid releasing fish to natural waterways
- Educate customers, hobbyists





Do Not Release Pet Goldfish



Your fish can look healthy but carry the Koi Herpes Virus which can be fatal to other Koi and Goldfish.

www.TheFlirtyBlog.com

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ANIMAL WELFARE



Aquatic Animal Welfare

- Animal welfare for all animals is gathering importance and means changes to how many agricultural sectors operate
- Increasing scrutiny on the welfare and sustainability of wild harvest and farming practices
 - Fish in tanks/ponds is cruel
 - We are destroying the environment
 - Types of fish kept
- Increasing pressure to legislate minimum standards for operators in our industry = increase operating costs and maybe changes to fish we can trade







Aquatic Animal Welfare

- Good operators already manage the welfare of fish, steps taken to ensure fish are healthy and present well for customers are all good welfare practices!
 - Welfare = good practice = healthy fish = more profit
 - We need to communicate this more!!!
- Industry needs to avoid questionable activities
 - \circ painted / dyed / tattooed fish
 - Poor fish keeping
 - Respect local laws







BIOSECURITY & ZOONOSES



Biosecurity, Disease Status &

- So what is biosecurity?
 - measures to prevent or control disease spread
- Animal health, restrictions to imports based on animal health risks.
- The Health Status of fish is important for export and essential for Health Certificates for export
- Regulations are becoming stricter in many countries
- International trade is likely to become more regulated / restricted due to disease transfer risks



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Biosecurity – what is it?

- Biosecurity not just about fish disease
 - Increased antibiotic resistance in bacteria within our industry which can impact treatment of other animals and people
 - Also increased zoonotics particularly TB there is anecdotal data to suggest increased incidence in many fish rooms in the industry and that some of these infection as are proving harder to treat
- Having a biosecurity plan is becoming more important for industry
 - Confidence in your product and market access!
 - Less disease and more profit



Biosecurity in the Ornamental Aquatic Industry





Emerging Global Risks

- Emerging global risks include:
 - Climate Change impacting climates and particularly rainfall patterns
 - Habitat Loss/land use changes impacting wild collection and farms
 - Increasing water scarcity
 - Pollution
 - Human migration
- Brexit = changes to import/export between UK and EU Affect imports of









Market Trends

- Increasing importance of corporate chains in most major markets
 - Smaller more basic range of fish
 - Often lack knowledge, unable to mentor new hobbyists
- These corporate entities are very price/margin sensitive and put considerable downward pressure on pricing from suppliers which they must meet
 - Consequently this pricing flows down the supply chain
 - Everyone needs to look for more efficiencies
 - Decrease in smaller specialty stores... reduction in speciality or high end fish?







Market Trends

- Smaller aquarium and Nano tanks
- Smaller, less expensive species
- Aquascaping and planted tanks
- Invertebrates shrimps
- Marines growing importance due to cheaper, better aquarium equipment
- Less people entering the hobby?









So what is happening with Sri Lanka?

- Exports are growing steadily, Marine and freshwater
- Major markets USA and EU
- Reef clean-up day a brilliant concept!

Major Export Destinations for Sri Lanka 2015 (USD\$,million)



Sri Lankan Ornamental Fish Exports (USD\$, million)





- Improve disease status of guppies
 - Still hear complaints of Skin and Gill Flukes on Guppies
 - o Tetrahymena
- Expand production of other 'bread and butter' species, particularly small species
 - Tetras: Neon, Cardinal, Rummynose, Serpae
 - o rasboras, barbs
 - Mollies, Platys, Swordtails need to be cheaper to compete









- Sharks
 - Redtail, Rainbow, Silver
- Clown Loach



 Discus – aim for a cheap assorted mix for chain stores







- Catfish
 - Mid-priced species such as Panda, Schwartzi, Sterbai and similar species
 - L-numbers target smaller species eg Clown Pleco













- Problematic species (sometimes hard to source good quality)
- Oscars mainly come from Thailand but have issue with 'sleeping sickness'
- Goldfish Chinese supplies becoming difficult due to disease, pollution and land use conflict
- Dwarf Gouramis need Megalocytivirus free







Thankyou

• Questions?